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PRODUCT AND COMPANY IDENTIFICATION

Product Identifier: Maximum Seal XL4 Inject
Product Use: A/C Sealant
Supplier Details: Mitco Manufacturing
137 Puncheon Creek Drive
Andrews, SC 29510

Emergency: Chemtel
Contact: 1-800-255-3924
Phone: 800-338-8908
Web: www.mitcomfg.com

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HAZARDS IDENTIFICATION

Classification of the substance or mixture

GHS Classification in accordance with 29 CFR 1910 (OSHA HCS):

Health, Aspiration hazard, 1
Physical, Flammable Liquids, 2
Health, Skin corrosion/irritation, 2
Environmental, Hazards to the aquatic environment - Acute, 2

GHS Label elements, including precautionary statements

GHS Signal Word: **DANGER**

GHS Hazard Pictograms:



GHS Hazard Statements:

H304 - May be fatal if swallowed and enters airways
H225 - Highly flammable liquid and vapor
H315 - Causes skin irritation
H401 - Toxic to aquatic life

GHS Precautionary Statements:

P202 - Do not handle until all safety precautions have been read and understood.
P210 - Keep away from heat/sparks/open flames/hot surfaces. No smoking
P260 - Do not breathe dust/fume/gas/mist/vapors/spray.
P264 - Wash hands and arms thoroughly after handling.
P271 - Use only outdoors or in a well-ventilated area.
P273 - Avoid release to the environment.
P280 - Wear protective gloves/protective clothing/eye protection/face protection.
P301+310 - IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.
P303+361+353 - IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304+340 - IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P308+313 - IF exposed or concerned: Get medical advice/attention.
P321 - Specific treatment (see Section 4 on this SDS).
P331 - Do NOT induce vomiting.
P332+313 - If skin irritation occurs: Get medical advice/attention.

P362 - Take off contaminated clothing and wash before reuse.
P370+378 - In case of fire: Use dry chemical for extinction.
P403+235 - Store in a well ventilated place. Keep cool.
P501 - Dispose of contents/container according to local/state/federal regulations.

3 COMPOSITION/INFORMATION ON INGREDIENTS

Ingredients:

Cas#	%	Chemical Name
64-17-5	2-25%	Ethyl alcohol
108-88-3	<1%	Toluene
78-08-0	20-75%	Silane, ethenyltriethoxy-

4 FIRST AID MEASURES

Inhalation: When symptoms occur: go into open air and ventilate suspected area. Immediately call a POISON CENTER or doctor/physician.
Skin Contact: Get immediate medical attention.
Eye Contact: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor/physician.
Ingestion: Do not induce vomiting. Immediately call a POISON CENTER or doctor/physician.

5 FIRE FIGHTING MEASURES

5.1. Extinguishing Media
Suitable Extinguishing Media: Dry chemical powder, alcohol-resistant foam, carbon dioxide (CO₂).
Unsuitable Extinguishing Media: Do not use a heavy water stream. Use of heavy stream of water may spread fire.
5.2. Special Hazards Arising From the Substance or Mixture
Fire Hazard: Flammable liquid.
Explosion Hazard: Heat may build pressure, rupturing closed containers, spreading fire and increasing risk of burns and injuries.
Reactivity: May explode if heated. Reacts with strong oxidants causing fire and explosion hazard.
5.3. Advice for Firefighters
Precautionary Measures Fire: Exercise caution when fighting any chemical fire.
Firefighting Instructions: In case of fire: Evacuate area. Fight fire remotely due to the risk of explosion. Use water spray or fog for cooling exposed containers.
Protection During Firefighting: Do not enter fire area without proper protective equipment, including respiratory protection.

6 ACCIDENTAL RELEASE MEASURES

6.1. Personal Precautions, Protective Equipment and Emergency Procedures
General Measures: Use special care to avoid static electric charges. Keep away from open flames, hot surfaces and sources of ignition. No smoking. Do not get in eyes, on skin, or on clothing. Do not breathe gas.
6.1.1. For Non-emergency Personnel
Protective Equipment: Use appropriate personal protection equipment (PPE). Emergency
Procedures: Evacuate unnecessary personnel. Eliminate ignition sources.
6.1.2. For Emergency Responders
Protective Equipment: Equip cleanup crew with proper protection.
Emergency Procedures: Stop leak if safe to do so. Ventilate area.
6.2. Environmental Precautions
Avoid release to the environment.
6.3. Methods and Material for Containment and Cleaning Up
For Containment: Stop leak without risks if possible. Do not take up in combustible material such as: saw dust or cellulosic material.
Methods for Cleaning Up: Contact competent authorities after a spill.
6.4. Reference to Other Sections
See heading 8, Exposure Controls and Personal Protection.

Handling Precautions:

7.1. Precautions for Safe Handling

Precautions for Safe Handling: Ensure there is adequate ventilation.

Hygiene Measures: Handle in accordance with good industrial hygiene and safety procedures. Wash hands and other exposed areas with mild soap and water before eating, drinking, or smoking.

7.2. Conditions for Safe Storage, Including Any Incompatibilities

Storage Requirements:

Technical Measures: Comply with applicable regulations. Keep at temperatures below 52°C / 125°F.

Storage Conditions: Store in a dry, cool and well-ventilated place. Store locked up.

Incompatible Products: Heat sources and oxidizers.

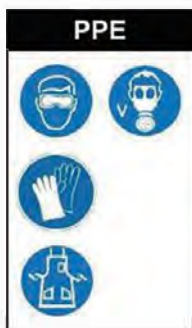
Engineering Controls:

Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure. Ensure all national/local regulations are observed.

Personal Protective Equipment:

Ethyl alcohol (64-17-5) [2-25%]

Personal protective equipment



Eye/face protection: Face shield and safety glasses Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

Skin protection: Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching gloves outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.

Full contact: Material: butyl-rubber Minimum layer thickness: 0.3 mm Break through time: 480 min Material tested: Butoject (KCL 897 / Aldrich Z677647, Size M)

Splash contact: Material: Nitrile rubber Minimum layer thickness: 0.2 mm Breakthrough time: 38 min Material tested: Dermatril P (KCL 743 / Aldrich Z677388, Size M) data source: KCL GmbH, D-36124 Eichenzell, phone +49 (0)6659 87300, e-mail sales@kcl.de, test method: EN374 If used in solution, or mixed with other substances, and under conditions which differ from EN 374, contact the supplier of the CE approved gloves. This recommendation is advisory only and must be evaluated by an industrial hygienist and safety officer familiar with the specific situation of anticipated use by our customers. It should not be construed as offering an approval for any specific use scenario.

Body Protection: impervious clothing, Flame retardant antistatic protective clothing, The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

Respiratory protection: Where risk assessment shows air-purifying respirators are appropriate use a full-face respirator with multi- purpose combination (US) or type ABEK (EN 14387) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

Control of environmental exposure: Prevent further leakage or spillage if safe to do so. Do not let product enter drains.

Toluene (108-88-3) [<1%]

Personal protective equipment

Eye/face protection: Face shield and safety glasses Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

Skin protection: Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching gloves outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.

Full contact: Material: Fluorinated rubber Minimum layer thickness: 0.7 mm Break through time: 480 min
Material tested: Vitoject (KCL 890 / Aldrich Z677698, Size M)

Splash contact: Material: Fluorinated rubber Minimum layer thickness: 0.7 mm Break through time: 480 min
Material tested: Vitoject (KCL 890 / Aldrich Z677698, Size M) data source: KCL GmbH, D-36124 Eichenzell, phone +49 (0)6659 87300, e-mail sales@kcl.de, test method: EN374 If used in solution, or mixed with other substances, and under conditions which differ from EN 374, contact the supplier of the CE approved gloves. This recommendation is advisory only and must be evaluated by an industrial hygienist and safety officer familiar with the specific situation of anticipated use by our customers. It should not be construed as offering an approval for any specific use scenario.

Body Protection: Complete suit protecting against chemicals, Flame retardant antistatic protective clothing, The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

Respiratory protection: Where risk assessment shows air-purifying respirators are appropriate use a full-face respirator with multi- purpose combination (US) or type ABEK (EN 14387) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

Control of environmental exposure: Prevent further leakage or spillage if safe to do so. Do not let product enter drains. Discharge into the environment must be avoided.

Silane, ethenyltriethoxy- (78-08-0) [20-75%]

Personal protective equipment

Respiratory protection: Where risk assessment shows air-purifying respirators are appropriate use a full-face respirator with multi-purpose combination (US) or type ABEK (EN 14387) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

Hand protection: Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching gloves outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands. Full contact Material: Nitrile rubber Minimum layer thickness: 0.4 mm Break through time: 480 min Material tested: Camatril (KCL 730 / Aldrich Z677442, Size M) Splash contact data source: KCL GmbH, D-36124 Eichenzell, phone +49 (0)6659 87300, e-mail sales@kcl.de, test method: EN374 If used in solution, or mixed with other substances, and under conditions which differ from EN 374, contact the supplier of the CE approved gloves. This recommendation is advisory only and must be evaluated by an industrial hygienist and safety officer familiar with the specific situation of anticipated use by our customers. It should not be construed as offering an approval for any specific use scenario.

Eye protection: Face shield and safety glasses Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

Skin and body protection: impervious clothing, Flame retardant antistatic protective clothing, The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

Hygiene measures: Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

Ethyl alcohol (64-17-5) [2-25%]

Components with workplace control parameters

TWA 1,000 ppm USA. ACGIH Threshold Limit Values(TLV)

Upper Respiratory Tract irritation

Confirmed animal carcinogen with unknown relevance to humans

TWA 1,000 ppm USA. Occupational Exposure Limits 1,900 mg/m3
(OSHA) - Table Z-1 Limits for Air Contaminants The value in mg/m3 is approximate.

TWA 1,000 ppm USA. NIOSH Recommended 1,900 mg/m3

Exposure Limits

Toluene (108-88-3) [<1%]

Components with workplace control parameters

TWA 100 ppm USA. OSHA - TABLE Z-1 Limits for Air Contaminants - 1910.1000
375 mg/m3

STEL 150 ppm USA. OSHA - TABLE Z-1 Limits for Air Contaminants -
560 mg/m3 1910.1000

TWA 200 ppm USA. Occupational Exposure Limits
(OSHA) - Table Z2237.12- 1967

CEIL 300 ppm USA. Occupational Exposure Limits (OSHA) - Table Z2237.12- 1967

Peak 500 ppm USA. Occupational Exposure Limits (OSHA) - Table Z2237.12- 1967

TWA 20 ppm USA. ACGIH Threshold Limit Values(TLV)

Visual impairment Female reproductive Pregnancy loss

2010 Adoption

Substances for which there is a Biological Exposure Index or Indices (see BEI section)

Not classifiable as a human carcinogen

TWA 100 ppm USA. NIOSH Recommended Exposure Limits
375 mg/m3

ST 150 ppm USA. NIOSH Recommended Exposure Limits
560 mg/m3

Silane, ethenyltriethoxy- (78-08-0) [20-75%] : no data available

9 PHYSICAL AND CHEMICAL PROPERTIES

Appearance: Clear

Physical State: Liquid

Odor:

Amine Odor

Vapor Density:

>1 (Heavier than Air)

10 STABILITY AND REACTIVITY

Reactivity: Reacts with oxidants causing fire and explosion hazard.

Chemical Stability: Stable under recommended handling and storage conditions

Conditions to Avoid:	Direct sunlight. Extremely high or low temperatures. Open flame. Heat. Sparks.
Materials to Avoid:	Heat. Strong oxidizers.
Hazardous Decomposition:	Carbon oxides (CO, CO ₂).
Hazardous Polymerization:	Hazardous polymerization will not occur.

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TOXICOLOGICAL INFORMATION

Ethyl alcohol (64-17-5) [2-25%]

Information on toxicological effects

Acute toxicity:

LD50 Oral - rat - 7,060 mg/kg Remarks: Lungs, Thorax, or Respiration: Other changes.

LC50 Inhalation - rat - 10 h - 20000 ppm

Dermal: no data available

Skin corrosion/irritation: Skin - rabbit Result: No skin irritation - 24 h (OECD Test Guideline 404)

Serious eye damage/eye irritation: Eyes - rabbit Result: Mild eye irritation - 24 h (OECD Test Guideline 405)

Respiratory or skin sensitization: no data available

Germ cell mutagenicity: no data available

Carcinogenicity:

Carcinogenicity - mouse - Oral:

Tumorigenic: Equivocal tumorigenic agent by RTECS criteria. Liver: Tumors. Blood: Lymphomas including Hodgkins disease.

IARC: No component of this product presents at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

NTP: No component of this product presents at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product presents at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

Reproductive toxicity: no data available

Reproductive toxicity - Human - female - Oral:

Effects on Newborn: Apgar score (human only). Effects on Newborn: Other neonatal measures or effects. Effects on Newborn: Drug dependence.

Specific target organ toxicity - single exposure: no data available

Specific target organ toxicity - repeated exposure: no data available

Aspiration hazard: no data available

Additional Information:

RTECS: KQ6300000

Central nervous system depression, narcosis, Damage to the heart., To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

Stomach - Irregularities - Based on Human Evidence

Toluene (108-88-3) [<1%]

Information on toxicological effects

Acute toxicity:

LD50 Oral - rat - > 5,580 mg/kg

LC50 Inhalation - rat - 4 h - 12,500 - 28,800 mg/m³

LD50 Dermal - rabbit - 12,196 mg/kg

no data available

Skin corrosion/irritation: Skin - rabbit Result: Skin irritation - 24 h

Serious eye damage/eye irritation: no data available

Respiratory or skin sensitization: no data available

Germ cell mutagenicity: rat Liver DNA damage

Carcinogenicity:

IARC: 3 - Group 3: Not classifiable as to its carcinogenicity to humans (Toluene)

NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

Reproductive toxicity: Damage to fetus possible Suspected human reproductive toxicant

Reproductive toxicity - rat - Inhalation:

Paternal Effects: Spermatogenesis (including genetic material, sperm morphology, motility, and count).

Experiments have shown reproductive toxicity effects in male and female laboratory animals.

Developmental Toxicity - rat - Oral:

Effects on Embryo or Fetus: Fetotoxicity (except death, e.g., stunted fetus).

Specific target organ toxicity - single exposure: no data available

Specific target organ toxicity - repeated exposure: no data available

Aspiration hazard: no data available

Additional Information:

RTECS: XS5250000

Lung irritation, chest pain, pulmonary edema, Inhalation studies on toluene have demonstrated the development of inflammatory and ulcerous lesions of the penis, prepuce, and scrotum in animals.

Stomach - Irregularities - Based on Human Evidence

Silane, ethenyltriethoxy- (78-08-0) [20-75%]

Information on toxicological effects

Acute toxicity:

Oral LD50 Inhalation LC50 Dermal LD50 Dermal - rabbit - 9,100 mg/kg

Other information on acute toxicity no data available

Skin corrosion/irritation: Serious eye damage/eye irritation:

no data available

Respiratory or skin sensitization: no data available

Germ cell mutagenicity: no data available

Carcinogenicity:

IARC: No component of this product presents at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

ACGIH: No component of this product presents at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by

ACGIH. NTP: No component of this product presents at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by

NTP. OSHA: No component of this product presents at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

Reproductive toxicity: no data available

Teratogenicity: no data available

Specific target organ toxicity - single exposure (Globally Harmonized System):

Inhalation - May cause respiratory irritation.

Specific target organ toxicity - repeated exposure (Globally Harmonized System):

no data available

Aspiration hazard: no data available

Potential health effects: Inhalation May be harmful if inhaled. Causes respiratory tract irritation. Ingestion May be harmful if swallowed. Skin May be harmful if absorbed through skin. Causes skin irritation. Eyes Causes eye irritation.

Signs and Symptoms of Exposure: To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

Synergistic effects: no data available

Additional Information:

RTECS: VV6700000

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ECOLOGICAL INFORMATION

Ethyl alcohol (64-17-5) [2-25%]

Information on ecological effects

Toxicity: no data available

Persistence and degradability: no data available

Bio accumulative potential: no data available

Mobility in soil: no data available

Results of PBT and vPvB assessment PBT/vPvB assessment not available as chemical safety assessment not required/not conducted

Other adverse effects: no data available

Toluene (108-88-3) [<1%]

Information on ecological effects

Toxicity:

Toxicity to fish LC50 - *Oncorhynchus mykiss* (rainbow trout) - 7.63 mg/l - 96 h.

NOEC - *Pimephales promelas* (fathead minnow) - 5.44 mg/l - 7 d

Toxicity to daphnia and EC50 - *Daphnia magna* (Water flea) - 8.00 mg/l - 24 h.

other aquatic invertebrates

Immobilization EC50 - *Daphnia magna* (Water flea) - 6 mg/l - 48 h

Toxicity to algae EC50 - *Chlorella vulgaris* (Fresh water algae) - 245.00 mg/l - 24 h.

EC50 - *Pseudokirchneriella subcapitata* (green algae) - 10.00 mg/l - 24 h

Persistence and degradability: Biodegradability Result: - Readily biodegradable. Bio accumulative potential: no data available

Mobility in soil: no data available

Results of PBT and vPvB assessment PBT/vPvB assessment not available as chemical safety assessment not required/not conducted

Other adverse effects: An environmental hazard cannot be excluded in the event of unprofessional handling or disposal. Toxic to aquatic life.

Silane, ethenyltriethoxy- (78-08-0) [20-75%]

Information on ecological effects

Toxicity: no data available

Persistence and degradability: no data available

Bioaccumulative potential: no data available

Mobility in soil: no data available

PBT and vPvB assessment: no data available

Other adverse effects: no data available

Ethyl alcohol (64-17-5) [2-25%]

Waste treatment methods

Product: Contact a licensed professional waste disposal service to dispose of this material. Burn in a chemical incinerator equipped with an afterburner and scrubber but exert extra care in igniting as this material is highly flammable. Offer surplus and non-recyclable solutions to a licensed disposal company.

Contaminated packaging: Dispose of as unused product.

Toluene (108-88-3) [<1%]

Waste treatment methods

Product: Burn in a chemical incinerator equipped with an afterburner and scrubber but exert extra care in igniting as this material is highly flammable. Offer surplus and non-recyclable solutions to a licensed disposal company. Contact a licensed professional waste disposal service to dispose of this material.

Contaminated packaging: Dispose of as unused product.

Silane, ethenyltriethoxy- (78-08-0) [20-75%]

Waste treatment methods

Product: Burn in a chemical incinerator equipped with an afterburner and scrubber but exert extra care in igniting as this material is highly flammable. Offer surplus and non-recyclable solutions to a licensed disposal company. Contact a licensed professional waste disposal service to dispose of this material.

Contaminated packaging: Dispose of as unused product.

DOT: Consumer Commodity, ORM-D



IATA: UN1993, Flammable liquids, n.o.s., 3, PGIII



IMDG: UN1993, Flammable liquids, n.o.s., 3, PGIII



Component (CAS#) [%] - CODES

Ethyl alcohol (64-17-5) [2-25%] MASS, OSHAWAC, PA, TSCA, TXAIR

RQ(1000LBS), Toluene (108-88-3) [<1%] CERCLA, CSWHS, EPCRAWPC, HAP, MASS, NJHS, OSHAWAC, PA, PRIPOL, PROP65, SARA313, TOXICPOL, TOXICRCA, TSCA, TXAIR, TXHWL

Silane, ethenyltriethoxy- (78-08-0) [20-75%] TSCA

Regulatory CODE Descriptions

RQ = Reportable Quantity

MASS = MA Massachusetts Hazardous Substances List
OSHAWAC = OSHA Workplace Air Contaminants
PA = PA Right-To-Know List of Hazardous Substances
TSCA = Toxic Substances Control Act
TXAIR = TX Air Contaminants with Health Effects Screening Level
CERCLA = Superfund clean up substance
CSWHS = Clean Water Act Hazardous substances
EPCRAWPC = EPCRA Water Priority Chemicals
HAP = Hazardous Air Pollutants
NJHS = NJ Right-to-Know Hazardous Substances
PRIPOL = Clean Water Act Priority Pollutants
PROP65 = CA Prop 65
SARA313 = SARA 313 Title III Toxic Chemicals
TOXICPOL = Clean Water Act Toxic Pollutants
TOXICRCRA = RCRA Toxic Hazardous Wastes (U-List)
TXHWL = TX Hazardous Waste List

Disclaimer:

Although reasonable care has been taken in the preparation of this document, we extend no warranties and make no representations as to the accuracy or completeness of the information contained herein, and assume no responsibility regarding the suitability of this information for the user's intended purposes or for the consequences of its use. Each individual should make a determination as to the suitability of the information for their particular purpose(s).

This information is given in good faith and based on our current knowledge of the product.

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